

REASSEMBLY PROCEDURES

16. Valve setting

Check that the decompression device is in operating position (pin on 9 o'clock). Set piston on TDC compression stroke. Use a 0,2 mm feeler gauge to control and reset the valve clearance of both valves. (Insert feeler gauge between valve stem and rocker arm). Open the lock nuts of the setting screws to reset clearance. Tighten the nuts while counterhold the setting screws with a screwdriver. Recheck clearance when finished.



Attention

Valve setting on installed engines :

Remove valve cover. Insert a crankhandle and rotate slowly to valve overlapping position.

Remove crankhandle and check drive pin inside the crankhandle guide => vertical position !

Insert crankhandle once again and turn around $\frac{1}{2}$ rotation (drive pin = vertical position again !)

Check and reset the valves.

