



1. Check that actuator moves between 4 and 8 o'clock positions during calibration. A slightly shorter sweep is acceptable. If it goes beyond 4 o'clock or 8 o'clock, it will require adjustment.
2. First, adjust the actuator rod nuts until the actuator stays between 4 and 8 o'clock during calibration. The rod should still move freely in the gold linkage after adjustment.
3. If necessary, the low idle stop may be adjusted in to decrease the total sweep required by the actuator. Do not adjust the high idle stop.